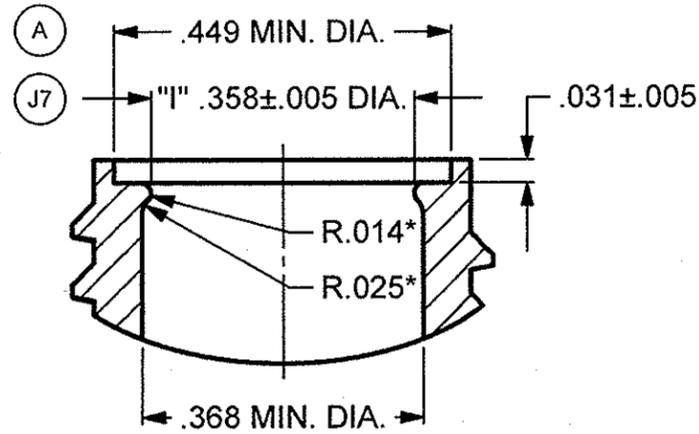
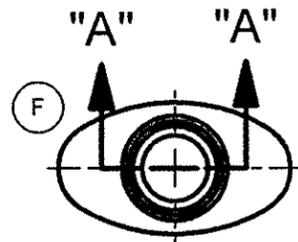


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SECTION "A" - "A"  
SCALE 4:1



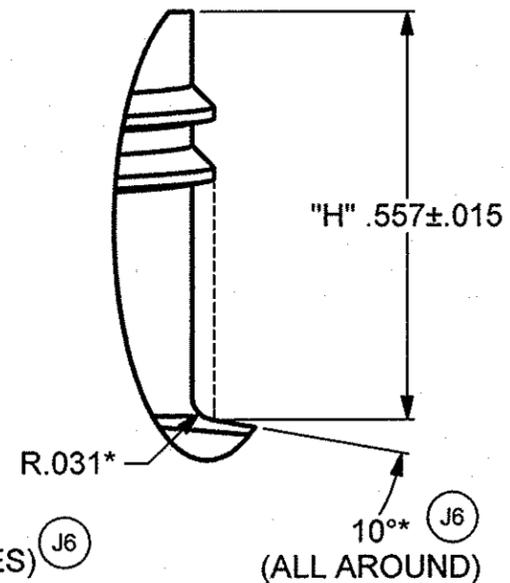
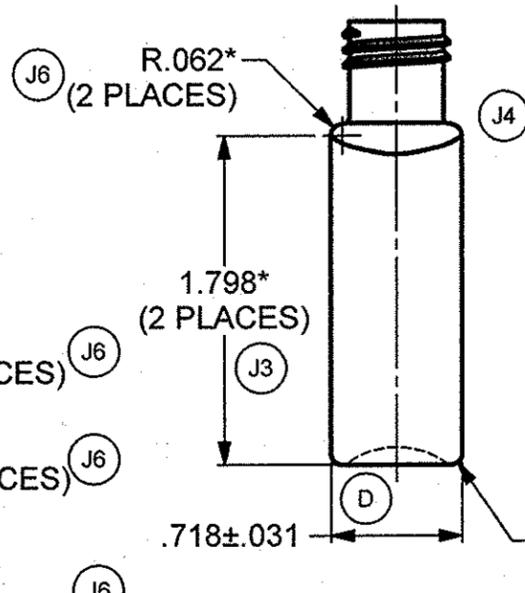
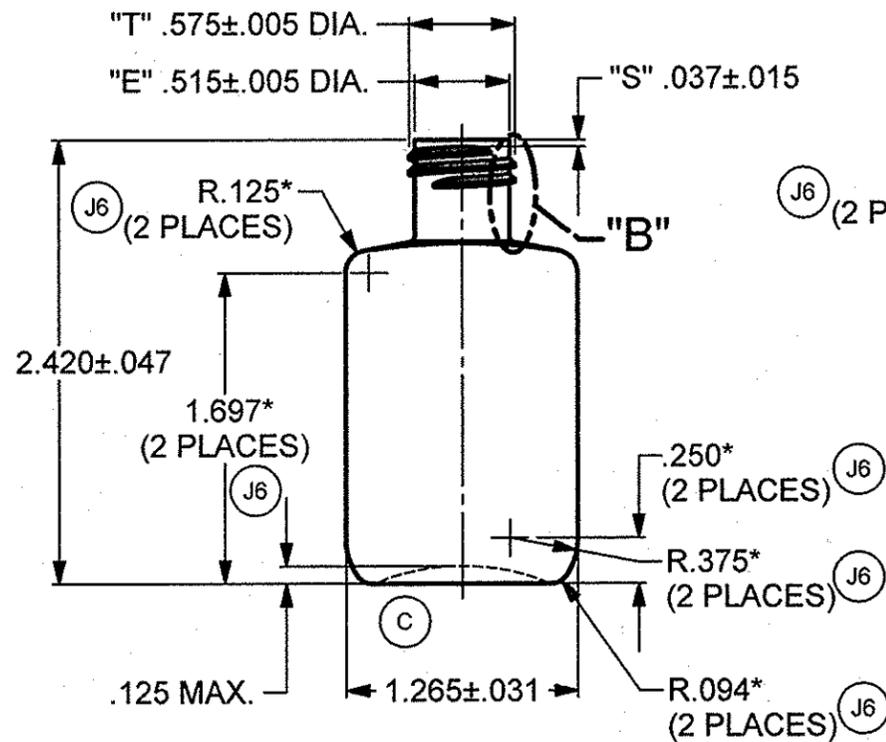
ISOMETRIC VIEW

(H1)

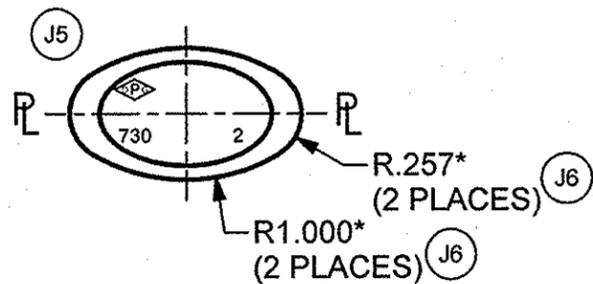
CAPACITY TO OVERFLOW: 18.5 CC ± 1.5 CC  
 WEIGHT: 4.5 GM ± .5 GM  
 MINIMUM WALL THICKNESS: .020 AT MIDPOINT  
 MATERIAL: LDPE

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ALL DIMENSIONS ARE IN INCHES.  
 DIAMETERS ARE THE AVERAGES OF TWO DIMENSIONS TAKEN 90° APART.  
 DIMENSIONS LABELED WITH AN "\*" ARE NON CRITICAL AND FOR REFERENCE PURPOSES ONLY.



DETAIL "B"  
SCALE 4:1



REV	DESCRIPTION	DATE	BY
J9	ADDED ISOMETRIC VIEW	11-20-14	EKW
J8	ADDED DETAIL "B"	11-20-14	EKW
J7	ADDED "I" TO DIMENSION	11-20-14	EKW
J6	ADDED "(# PLACES)" TO DIMENSION	11-20-14	EKW
J5	REMOVED "LOGO AND .078* TEXT RAISED .010*" NOTE	11-20-14	EKW
J4	REMOVED 15°* DIMENSION	11-20-14	EKW
J3	1.798* (2 PLACES) WAS 1.803*	11-20-14	EKW
J2	WAS "15ML N/M OVAL"	11-20-14	EKW
J1	REDRAWN IN SOLIDWORKS	11-20-14	EKW
H1	REMOVE NOTE "ALL DIMENSIONS APPLY AFTER FLAME TREAT"	06-09-03	MLM
G	WAS 1/2 OZ N/M OVAL	04-08-99	PPO
F	ADDED CUTTING PLANE	04-08-99	PPO
D	REMOVED .594 REF.	04-08-99	PPO
C	REMOVED .982 REF.	04-08-99	PPO
B	REVISED AND REDRAWN ON CADKEY	04-08-99	PPO
A	WAS .448 ± .005	02-26-91	MF

APPROVED	<i>[Signature]</i>	12-18-14
QC	<i>[Signature]</i>	11-21-14
PROCESS	NM	11-21-14
STANDARDS	KAM	11-21-14
CHECKED BY	JTK	11-20-14
DRAWN BY	MF	09-22-89

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DRUG PLASTICS & GLASS COMPANY, INC.  
 A FAMILY OF PERFECT QUALITY BOTTLEMAKERS  
 ONE BOTTLE DRIVE, BOYERTOWN, PA 19512



(J2) (G) **0.5 OZ OVAL**  
**15 MM - SP415 - STYLE "M"**

SCALE: FULL	PROPOSAL NO.: -	PRL: -
DRAWING NO. <b>0730B9-01</b>		SIZE <b>B</b>

Effective 01/16/2015  
 Printed 01/16/2015